Dart Aerospace Ltd.

Date: Monday, 7/30/2007 1:49:20 PM
User: Kim Johnston

SPLIT 35

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: EXTERNAL TORQUEMETER KIT
Job Number	: 33773		
Estimate Number	: 12506		
P.O. Number	: N/A	Part Number	: D206539013
This Issue	: 7/30/2007 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 33210	Material	: N/A
Written By	:	Due Date	: 8/30/2007 Qty: 5 Um: Each
Checked & Approved By	: 07.07.30		1
Comment	: Est Rev:E Removed Manufacturing 06-08-03 JLM		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: Photocopy bluefile & type labels per PPPD206-539-013 CHG001 07/07/04

(5) KJ 07.07.11

Seq. #:	Machine Or Operation:	Description :
2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

Seq. #:	Machine Or Operation:	Description :
3.0	D2207041	Housing Weldment

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Housing Weldment
Batch: B32279 (4) B33982 1X

Seq. #:	Machine Or Operation:	Description :
4.0	D2210332	Hose Assembly

Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Hose Assembly
Batch: 33232 5Ø

Seq. #:	Machine Or Operation:	Description :
5.0	AN314A	Bolt

Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)
Bolt
Batch: M19471 7/8/7 5Ø

Monday, 7/30/2007 1:49:20 PM
Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33773

Part Number: D206539013

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.(	AN526C83212	Screw .
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) Screw Batch: M15602 SP	* (12X) M105289 SO 7/8/23
7.(	AN8183D	Nut
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Nut M4445	* M104936 SP M105215
8.(	AN8243D	Tee-M-Flare
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tee-M-Flare Batch: M4445	SP
9.(	AN9703	Washers
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s) Washers Batch: M104374	SO
10.(	MS208193D	Sleeve
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s) Sleeve Batch: 7688	SP
11.(	MS208223D	Elbow
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Elbow Batch: 7429	7/8/1 SO
12.(	QC4	INSPECT 100% KITS FOR COMPLETENESS
	Comment: INSPECT 100% KITS FOR COMPLETENESS	SD 2/07/04

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 33773

Part Number: D206539013

Job Number:

Seq. #:	Machine Or Operation:	Description :
130	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D206-539-013
Location:
PPP Rev: B

07/8/4 (1)

Seq. #:	Machine Or Operation:	Description :
140	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

07/08/04 (1)

Job Completion

CL 07/09/04